

DEMOLITION NOTES:

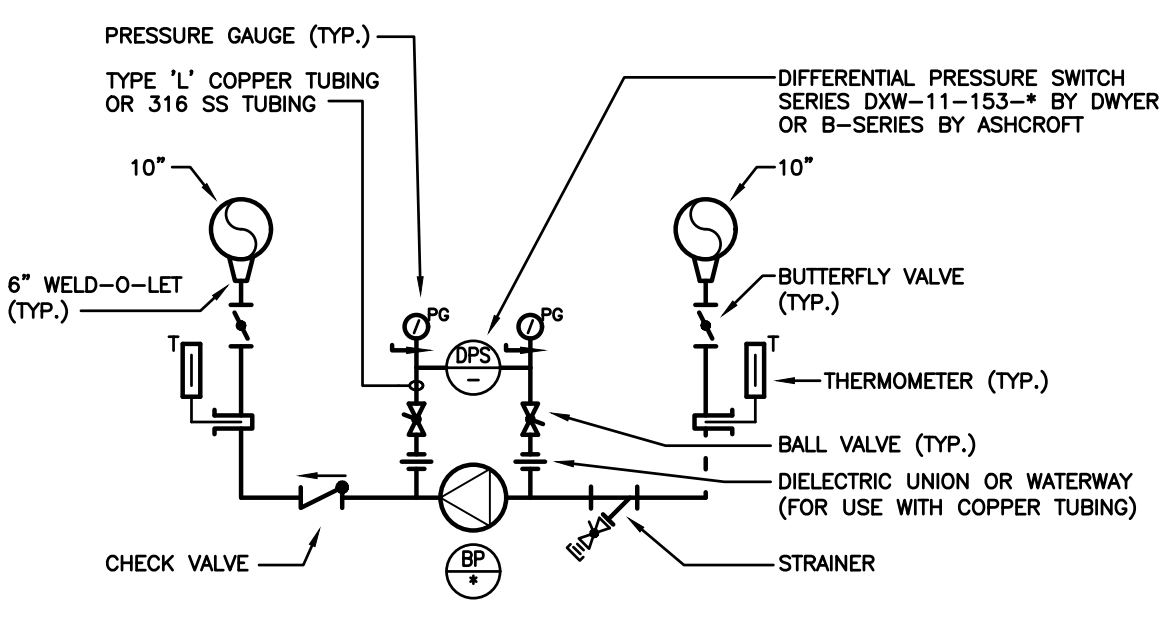
- REMOVE EXISTING BLEND PUMP, CONTROL VALVES, PIPING, VALVES, INSULATION, AND ALL ACCESSORIES & APPURTENANCES BACK TO POINT INDICATED. REMOVE EXISTING BRANCH CIRCUIT BACK TO MCC.
- REMOVE EXISTING CLEVER BROOKS HAWK CONTROL PANEL, AND ALL ASSOCIATED ACCESSORIES AND APPURTENANCES.
- ALTERNATE #1: REMOVE EXISTING O2 SENSOR & COMPONENTS.
- REMOVE EXISTING COMBUSTION FAN MOTOR CONTROLLER (B1: STARTER / B2: VFD), WIRING, CONTACTOR, CONTROL STATION, AND LINE REACTOR. EXISTING FAN MOTOR AND BOILER POWER DISTRIBUTION/RELAY PANEL TO REMAIN. REFERENCE SINGLE LINE DIAGRAM.
- ALTERNATE #2: REMOVE EXISTING GAS TRIM, REMOVE ALL ASSOCIATED VALVES, SUPPORTS, & ACCESSORIES.

CONSTRUCTION NOTES:

- PROVIDE NEW BLEND PUMP AND ALL ASSOCIATED VALVES AND ACCESSORIES AS DETAILED & SCHEDULED. PROVIDE NEW PIPING INTO EXISTING BOILER AS INDICATED. PROVIDE NEW CONTROL VALVES AS SPECIFIED AND WIRING INDICATED AND PROVIDE NEW BRANCH CIRCUITS. INTERLOCK VALVES TO MAINTAIN BOILER SUPPLY.
- PROVIDE NEW SIEMENS PANEL WITH 12" TOUCHSCREEN HMI. PANEL SHALL ENCOMPASS NEW SIEMENS LMS2 COMBUSTION CONTROLLER WITH AZI DISPLAY, RELAYS FOR UNO, 480/3 - 120/1 TRANSFORMER, AND ALL ACCESSORIES REQUIRED FOR PROPER OPERATION OF UPGRADED CONTROL SYSTEM. THE FOLLOWING ITEMS SHALL BE REPLACED AND WIRED TO NEW PANEL:
 - FLAME DETECTOR
 - GAS BUTTERFLY VALVE WITH ACTUATOR ASSEMBLY
 - AIR DAMPER ACTUATOR, ADAPTER COUPLING TO CONNECT TO EXISTING SHUNT
 - FOR ACTUATOR, WITH ADAPTER COUPLING TO CONNECT TO EXISTING SHUNT
 - TEMPERATURE SENSOR
 - STACK SENSOR
 - ALL OTHER ACCESSORIES & DEVICES LISTED IN SPECIFICATIONS.
- PROVIDE NEW COMBUSTION AIR FAN MOTOR VFD WITH LINE SIDE DISCONNECT/ON, 11-0-A CONTROL, BYPASS AND LINE REACTOR. PROVIDE NEW BRANCH CIRCUITS AS SHOWN ON THE SINGLE LINE DIAGRAM. NEW VFD SHALL BE INTERFERED WITH THE NEW BOILER CONTROL PANEL. THE VFD SHALL BE INCLUDED IN THE BOILER RETROFIT PACKAGE.
- PROVIDE ALL POWER AND CONTROL WIRING BETWEEN THE NEW BOILER CONTROL PANEL AND THE EXISTING BOILER POWER DISTRIBUTION/RELAY PANEL. PROVIDE 480V TO THE NEW 480/120V CONTROL PANEL. TRANSFORMER OR DEDICATED 120V CIRCUIT FROM PANEL "ATC CONTROL".
- PROVIDE NEW BLEND PUMP VFD AND ASSOCIATED BRANCH CIRCUIT FROM MCC. MOUNT PUMP VFD NEXT TO BOILER COMBUSTION AIR FAN VFD. THE PUMP VFD IS IN ADDITION TO AND SEPARATE FROM THE VFD BEING PROVIDED WITH THE BOILER RETROFIT PACKAGE. REFERENCE SINGLE LINE DIAGRAM.
- PROVIDE NEW 120V BRANCH CIRCUIT FROM EXISTING PANEL LABELED "ATC CONTROL" LOCATED ON ELECTRICAL MEZZANINE ABOVE AND CONNECT TO NEW MOTOR ACTUATED VALVES. PROVIDE (2) NEW 20/1 BREAKERS IN PANEL.
- REMOVE EXISTING MOTOR CONTROL CENTER (MCC) FULL VOLTAGE STARTER ASSEMBLY, INCLUDING BUCKET, PILOT LIGHTS, CONTROL DEVICES, TRANSFORMERS, MOTOR OVER-CURRENT CIRCUIT PROTECTOR, CONTACTORS, OVERLOAD DEVICES, MOTOR THRU-DOOR OPERATOR, DOOR AND INTERNAL WIRING. PROVIDE NEW FEEDER THERMAL-MAGNETIC CIRCUIT BREAKER BUCKET ASSEMBLY COMPLETE WITH DOOR OPERATOR, ETC. IN SAME LOCATION. PROVIDE BLANK COVERS IF NEW BUCKET IS SMALLER THAN EXISTING STARTER.

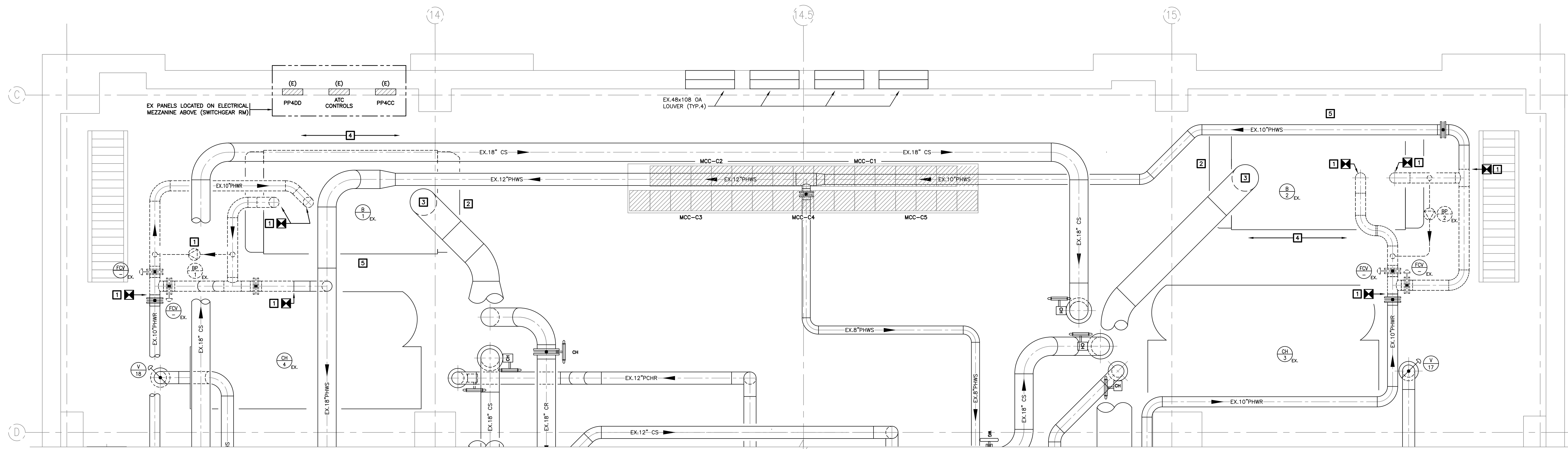
ADD ALTERNATES:

- ALTERNATE #1: PROVIDE O2 TRIM COMPONENTS AND ALL ACCESSORIES AS LISTED IN SCHEDULE.
- ALTERNATE #2: REPLACE ALL EXISTING GAS VALVES AND ALL ACCESSORIES PER BOILER MANUFACTURER'S RECOMMENDATIONS.



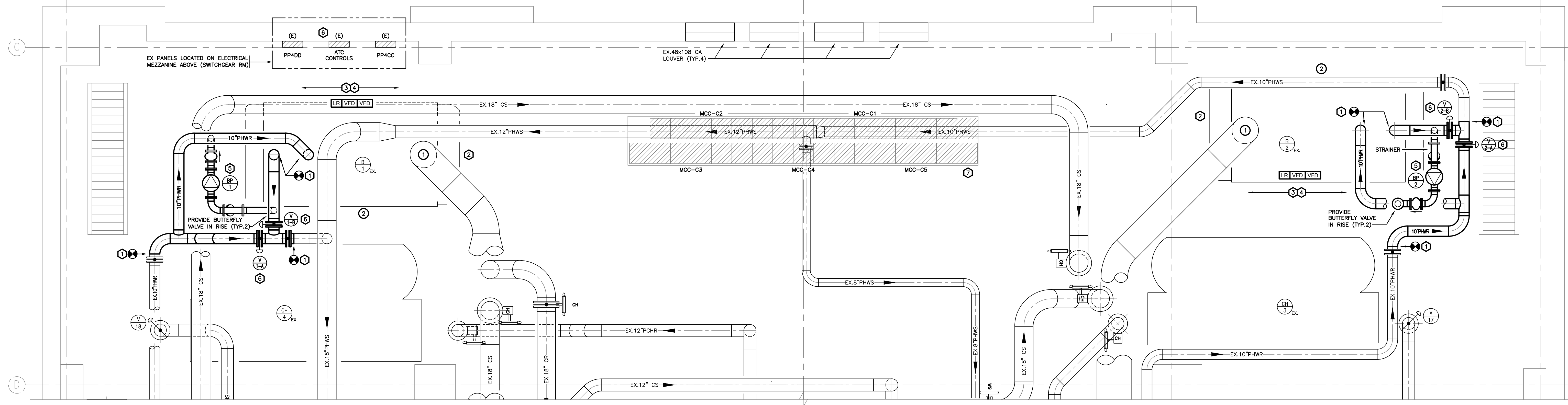
BLEND PUMP DETAIL

- N.T.S.
- INTERLOCK BOILER BLEND HOT WATER CIRCULATING PUMPS TO OPERATE WITH RESPECTIVE BOILER.
 - PROVIDE INDEPENDENT SUPPORT OF NEW BOILER BLEND HOT WATER PUMPS FROM BUILDING STRUCTURE.



PARTIAL EAST MECHANICAL ROOM - DEMOLITION

SCALE: X" = 1'-0"



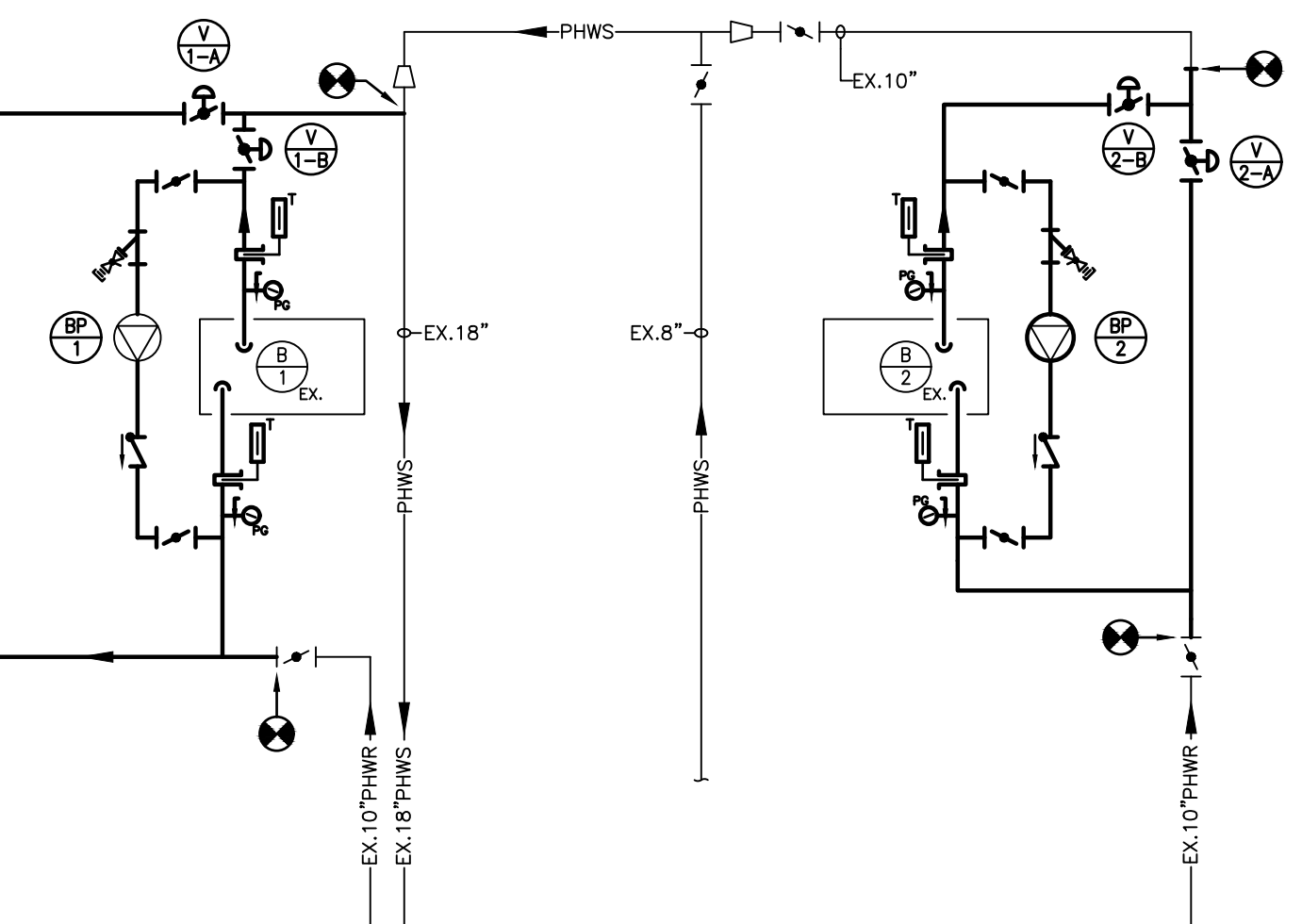
PARTIAL EAST MECHANICAL ROOM - NEW WORK

SCALE: X" = 1'-0"

VALVE NO.	DESCRIPTION	ACTION	VALVE SIZE	VALVE TYPE	CV	GPM	MANUFACTURER & MODEL NO.	ELECTRIC ACTUATOR	DECLUTCHABLE MANUAL OVERRIDE	REMARKS
V-1A	BOILER 1 - HOT WATER	MODULATING	10"	BUTTERFLY	4,300	1,650	BRAY MKL2-C100	70-0301SV	YES	
V-1B	BOILER 1 - HOT WATER	MODULATING	10"	BUTTERFLY	4,300	1,650	BRAY MKL2-C100	70-0301SV	YES	INTERLOCK VALVES
V-2A	BOILER 2 - HOT WATER	MODULATING	10"	BUTTERFLY	4,300	1,650	BRAY MKL2-C100	70-0301SV	YES	INTERLOCK VALVES
V-2B	BOILER 2 - HOT WATER	MODULATING	10"	BUTTERFLY	4,300	1,650	BRAY MKL2-C100	70-0301SV	YES	

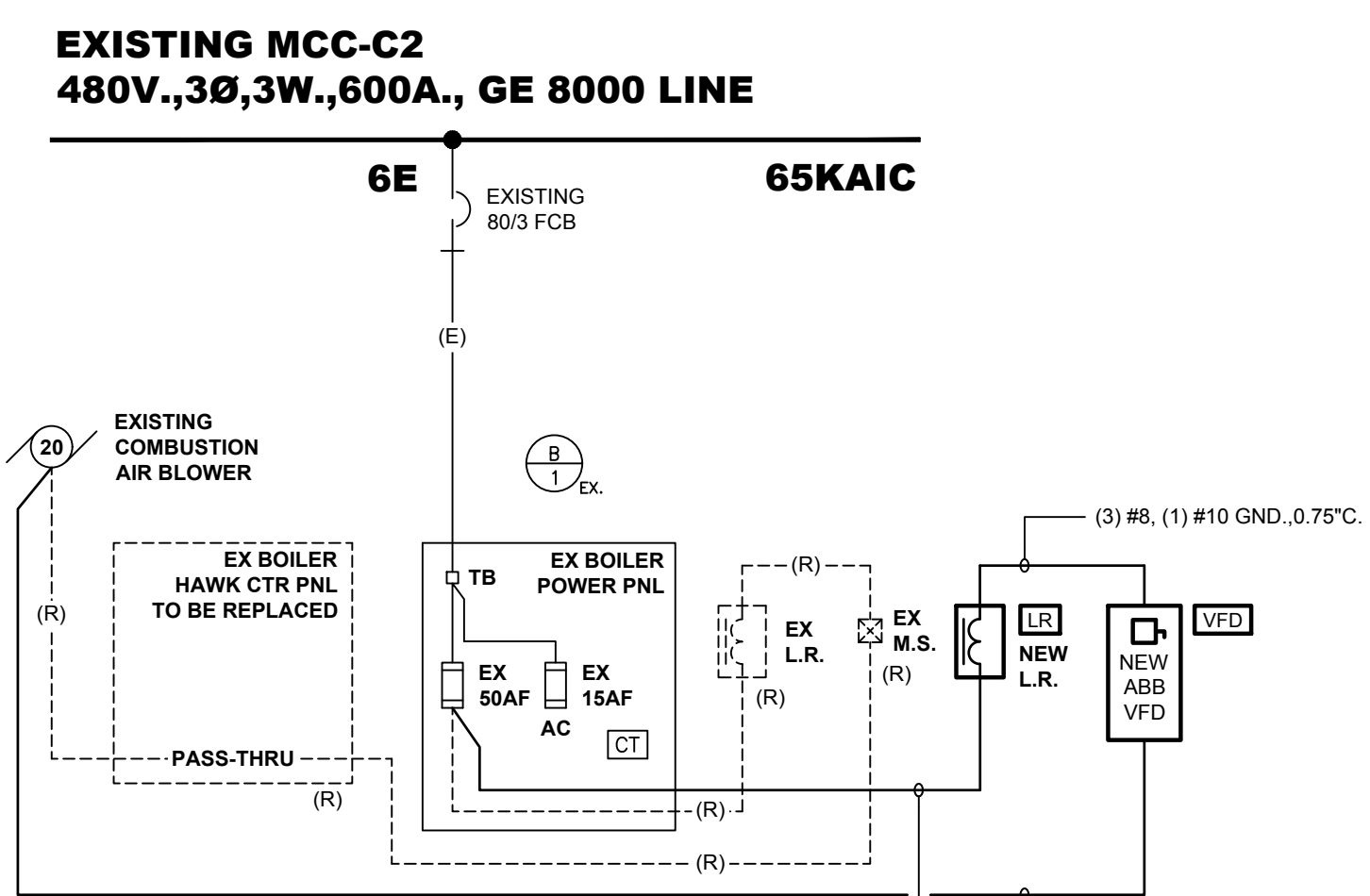
NO.	SERVICE	GPM	HD. IN. FT.	RPM	HP	V/PH/HZ	MOTOR TYPE	PUMP EFFICIENCY	IMPELLER DIAMETER (IN.)	MANUFACTURER SERIES & SIZE	NOTES
BP-1	BLEND PUMP FOR BOILER B-1	500	12	1140	2	460/3/60	NEW PREMIUM EFFICIENCY INVERTER DUTY	82%	6.625	B&G SERIES 80SC 6x6x7B	N/A
BP-2	BLEND PUMP FOR BOILER B-2	500	12	1140	2	460/3/60	NEW PREMIUM EFFICIENCY INVERTER DUTY	82%	6.625	B&G SERIES 80SC 6x6x7B	N/A

SERVICE	VALVE TYPE	RATING	BODY & BONNET	STEM	SEAT & PACKING SEALS	LATCH-LOCK LEVER & NUT	HANDWHEEL & WORMGEAR ACTUATOR	DISC OR BALL	PACKING	BRAND	MODEL OR FIGURE NO.
SHUTOFF	FLANGED FULL PORT BALL	ANSI CLASS 150	STAINLESS STEEL ASTM A351-CF8M OR A276 TYPE 316 (BODY/RETAINER/BALL)	ASTM A276 TYPE 316SS	RPTFE & PTFE	316SS LEVER FOR 2 1/2\"/>					



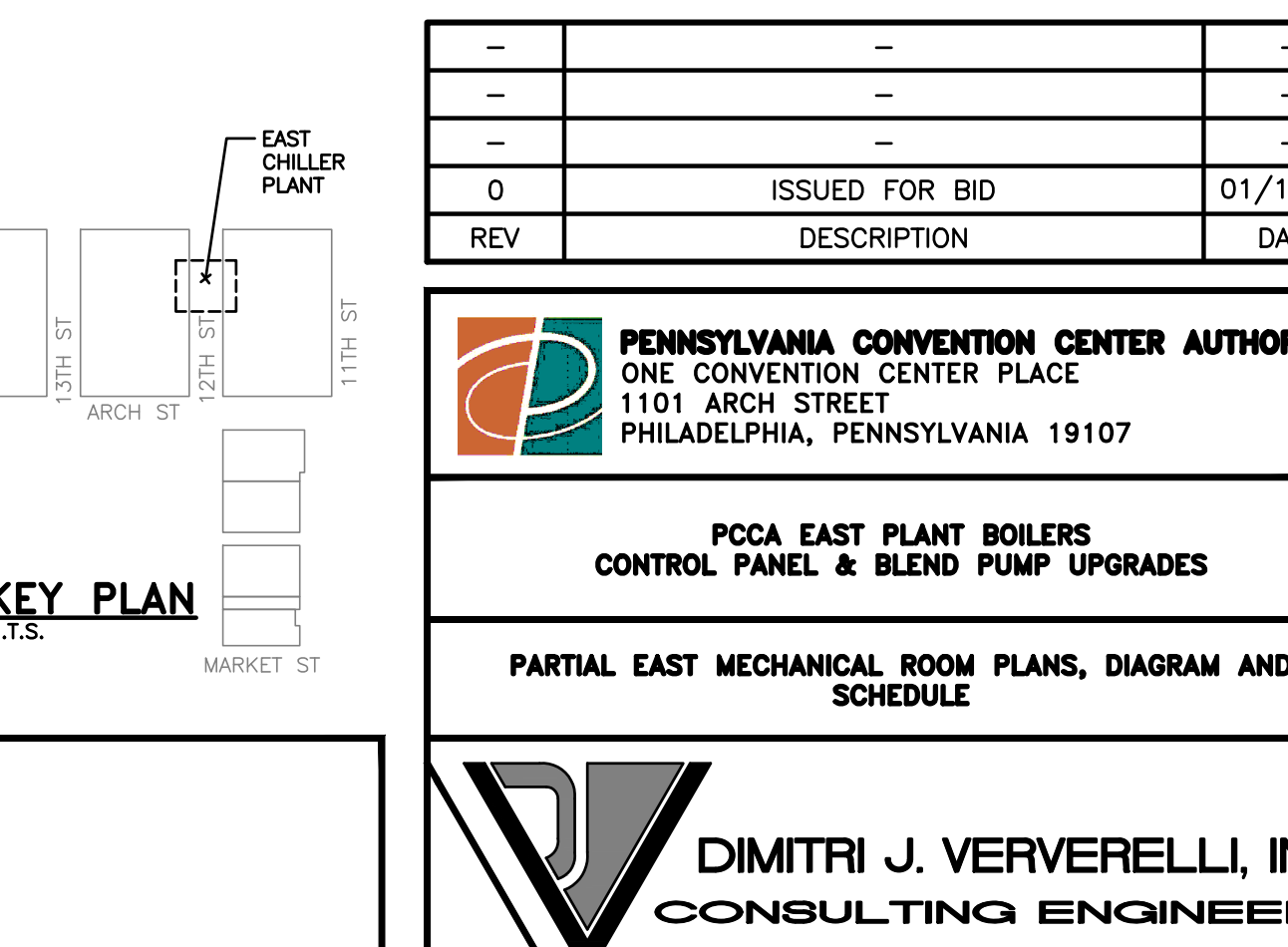
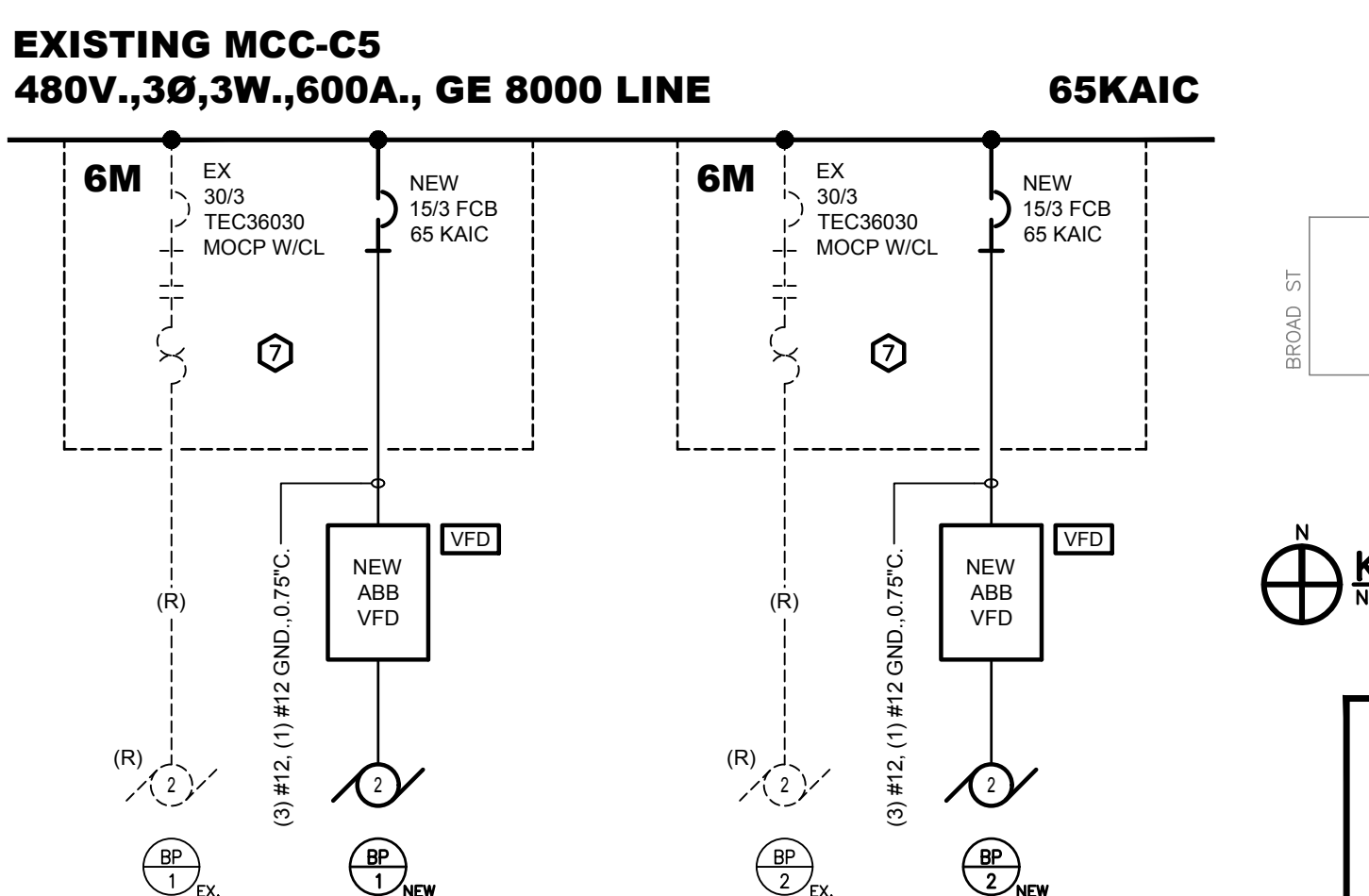
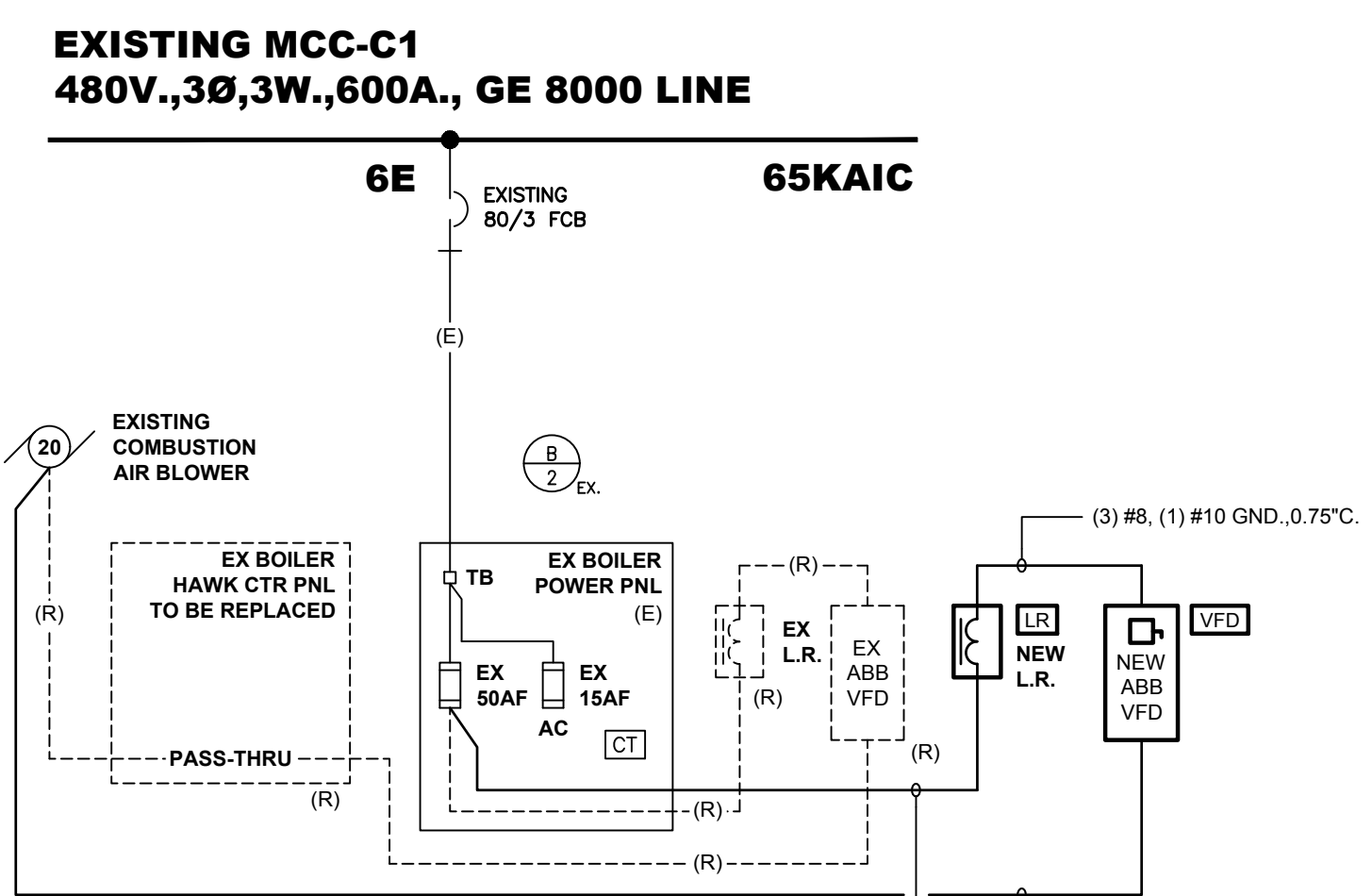
EAST BOILER PLANT - BOILER FLOW DIAGRAM

N.T.S.



ELECTRICAL SINGLE LINE DIAGRAMS

N.T.S.



ISSUED FOR BID	01/10/23
DESCRIPTION	DATE

PENNSYLVANIA CONVENTION CENTER AUTHORITY
ONE CONVENTION CENTER PLACE
1101 ARCH STREET
PHILADELPHIA, PENNSYLVANIA 19107

PCCA EAST PLANT BOILERS CONTROL PANEL & BLEND PUMP UPGRADES
PARTIAL EAST MECHANICAL ROOM PLANS, DIAGRAM AND SCHEDULE

DIMITRI J. VERVERELLI, INC.
CONSULTING ENGINEERS
PHILADELPHIA, PENNSYLVANIA

DRAWN BY: JRL
CHECKED BY: JAV
SCALE: AS NOTED
PRJ. NO: 2206
DWG. NO: **M-1.00**

LMV52 CONTROLLER

DESCRIPTION:
THE LMV52 IS A MICROPROCESSOR-BASED BURNER MANAGEMENT SYSTEM WITH MATCHING SYSTEM COMPONENTS FOR THE CONTROL AND SUPERVISION OF FORCED DRAFT BURNERS...

- 1. THE BURNER MANAGEMENT SYSTEM (BMS) SHALL BE LOW LISTED, FM APPROVED, CSA LISTED, AND SIL3 CERTIFIED.
2. THE MAJOR COMPONENTS OF THE BMS SHALL CONSIST OF:
A. LMV52 CONTROLLER
B. ADDRESS OPERATOR INTERFACE DISPLAY
C. SOA ACTUATORS FOR GAS, OIL, AIR, AND UP TO THREE (3) AUXILIARY ACTUATORS
D. FACTORY ASSEMBLED GAS AND/OR OIL VALVE ASSEMBLIES
E. FLAME SUPERVISION WITH FLAME ROD
F. PRESSURE AND/OR TEMPERATURE SENSORS FOR PROCESS CONTROL AND THERMAL SHOCK PROTECTION...

LMV52 RETROFIT COMPONENTS

Table with columns: DESCRIPTION, SEMENS COMBUSTION CONTROLS PART NUMBER. Rows include: FLAME DETECTOR, FORWARD VIEWING; 3/4" HOLDER FOR QRI242, FRONTAL VIEWING; CONDUIT ADAPTOR FOR GRI, 3/4" NPSM THREAD; SO4M5.29589 TO 4" WX10; BASE UNIT; TRANSFORMER; DISPLAY UNIT; PLUG SET; LMV52 MOUNTING BRACKETS (QTY:2); CONTROL PANEL SPARE PARTS; AIR DAMPER ASSEMBLY; OIL DAMPER ASSEMBLY; COUPLING; METAL CONDUIT ADAPTERS; ACTUATOR ACCESSORIES; 5 PACK OF 4.0AMP, 250V 5/20MM SLOW-BLOW FUSES; 5 PACK OF 6.3AMP, 250V 5/20MM SLOW-BLOW FUSES; OXYGEN TRIM MODULE, 110V; 02 SENSOR, 110V; WELDLESS FLUE GAS COLLECTOR FOR STACKS; 20HP, 460/3/60 VFD; NEMA 1 KIT; BRAKING RESISTOR FOR 20HP VFD; 3% LINE RECTIFIER FOR 20HP VFD; LMV ROTATIONAL SENSOR AND MOUNTING KIT FOR CONDUIT.

TOUCHSCREEN KIT

- PRODUCT DESCRIPTION: TOUCHSCREEN KITS (TSK) PROVIDE CENTRALIZED, LOCAL, ANNUNCIATION, BMS CONNECTIVITY, DATA COLLECTION, TROUBLE-MAINT, MANUAL ACCESS, AND REMOTE ACCESS FOR ANY BURNER OR BOLLER VIA A HUMAN MACHINE INTERFACE (HMI).
1. THE TSK SHALL BE COMPATIBLE WITH STEAM AND HYDROIC SYSTEMS.
2. THE TSK SHALL BE CAPABLE OF MONITORING THE FOLLOWING EXPANSION OPTIONS VIA MODBUS RTU OR MODBUS TCP/IP:
A. ECONOMIZERS
B. OTHER USER-SPECIFIED ANALOG DEVICES
3. THE TSK SHALL BE CAPABLE OF PROVIDING DRAFT CONTROL FOR SEQUENCING, VIA AN EXPANSION OPTION.
4. THE STANDARD BMS COMMUNICATION INTERFACE SHALL BE VIA MODBUS TCP/IP, MODBUS RTU, LONWORKS, BACNET/IP, BACNET MS/TP, ETHERNET/IP, PROFIBET, PROFIBUS, MODBUS, METASYS N2, OR ETHERNET/IP (ALAN BRADLEY) SHALL BE AVAILABLE VIA AN OPTIONAL INTERFACE.
5. THE TSK SHALL BE COMPATIBLE WITH A LEAD/LAG MASTER PANEL.
6. THE TSK SHALL HAVE THE FOLLOWING STANDARD HMI COMPONENT OPTIONS:
A. SCHNEIDER ELECTRIC HMI/RTU TOUCH PANEL
a. 5.7" INCH, 320X240 (QVGA) PIXEL TFT DISPLAY
b. 16 BIT COLOR DEPTH
c. NEMA 4X RATING
B. HMIDT5427/HMIDT6427/HMIDT732 CHARACTERISTICS
a. 16 MILLION COLORS
b. NEMA 4X RATING
c. CPU 800MHz
d. 512 KB NVRAM (BACKUP MEMORY)
e. 256 MB RAM (INTERNAL MEMORY)
f. 1 GB SD CARD
g. TWO (2) USB PORTS
h. TWO (2) COM PORTS
i. TWO (2) ETHERNET PORT
j. 16 MILLION COLORS
k. NEMA 4X RATING
l. CPU 800MHz
m. 512 KB NVRAM (BACKUP MEMORY)
n. 256 MB RAM (INTERNAL MEMORY)
o. 1 GB SD CARD
p. TWO (2) USB PORTS
q. TWO (2) COM PORTS
r. TWO (2) ETHERNET PORT

PIPING SPECIFICATIONS

- 1. PIPING:
A. REFER TO THE PIPING MATERIALS SCHEDULE FOR PIPING MATERIALS FOR SPECIFIC SYSTEMS.
B. COPPER PIPING 2 INCHES AND SMALLER SHALL BE HARD DRAWN TYPE L SEAMLESS COPPER TUBING PER ASTM B152. FITTINGS SHALL BE PROUDHUNT COPPER SOLDIER JOINT FITTINGS OR...
C. FITTINGS FOR COPPER PIPING SHALL BE MADE OF THE SAME WALL THICKNESS AND OF THE SAME MATERIAL AS THE PIPE TO WHICH THEY ARE ATTACHED. FITTINGS SHALL BE MADE FROM PURE COPPER...
D. FOR WORK IN OCCUPIED SPACES ONLY, PROGRESS, PRESSURE FITTING SYSTEM AS MANUFACTURED BY VEGA SHALL BE PERMITTED. SEALING ELEMENTS FOR PRESS FITTINGS SHALL BE EPDM. SEALING ANDHERM SHALL BE FACTORY INSTALLED OR AN ALTERNATIVE SUPPLIED BY FITTING MANUFACTURER...
E. STEEL PIPING SHALL BE PER ANSI/ASME B31.1 CODE FOR PRESSURE PIPING, ASTM A-106 OR A-53 GRADE B, AND DIMENSION STANDARDS OF ANSI B36.10, SCHEDULE 40 ERW CARBON STEEL...
F. FITTINGS FOR STEEL PIPING 2 INCH AND SMALLER SHALL BE SCREWED OR WELDED TYPE. FITTINGS FOR 2 INCH AND LARGER SHALL BE WELDED TYPE...
G. WELDED FITTINGS SHALL BE RATED AT 175 PSI CONFORMING TO ANSI B16.42 (RON) OR B16.24 (BRONZ). FITTINGS SHALL BE PROVIDED WITH BOLT INSULATIONS...
H. FITTINGS SHALL BE CERTIFIED TO WITHSTAND A MINIMUM OF 600 VOLT ON A DRY LINE WITH NO FLASHOVER...
I. DRAWINGS DO NOT INDICATE ALL PIPING OFFSETS THAT MAY BE REQUIRED. NO PIPING, VALVES, JOINTS, OR FITTINGS SHALL BE ERRECTED OVER ANY MOTORS, PANEL BOARDS, OR OTHER ELECTRICAL EQUIPMENT...
J. UNLESS OTHERWISE INDICATED, PROVIDE MANUAL AIR VENTS IN ALL HIGH POINTS OF THE NEW PIPING AND DRAIN VALVES AT ALL LOW POINTS. VENTS AND DRAINS SHALL CONSIST OF A BALL VALVE AND 1/2" HOSE ADAPTER/CAV.
K. WHEN CONNECTIONS ARE MADE TO EXISTING SYSTEMS PROVIDE ALL REQUIRED PIPING MODIFICATIONS, ADAPTERS, ETC.
L. MISCELLANEOUS EXISTING PIPING WHICH IS REVERSED SHALL BE DONE WITH MATERIALS THAT MATCH THE EXISTING.
M. UNIONS FOR COPPER TUBING SHALL BE ANSI 125 LB. PATTERN, ALL BRONZE GROUND JOINT UNIONS WITH ENDS FOR SOLDERED JOINTS.
N. PRESSURE TEST ALL EXISTING PIPING AND RSERS TO BE REUSED, REPAIR AND REPLACE AS NEEDED.
O. ALL PIPING INSULATION SHALL BE AS SCHEDULED OR SPECIFIED.
P. SPECIALTIES, AND APPURTENANCES FOR HYDRONIC SYSTEMS SHALL BE AS SCHEDULED OR SPECIFIED.
Q. THE PIPE SYSTEMS UNLESS OTHERWISE INDICATED, SHALL NOT PITCH LESS THAN INDICATED ON THE SCHEDULE.
R. VALVES
A. VALVES FOR THE VARIOUS PIPING SYSTEMS SHALL BE AN APPROVED EQUAL TO THE MANUFACTURER AND FIGURE NUMBERS SCHEDULED.
S. FLEXIBLE CONNECTIONS
A. FLEXIBLE CONNECTIONS IN STEEL PIPING SHALL BE METALTEX TYPE MLP FLEXIBLE CONNECTION (OR APPROVED EQUAL) WITH TYPE 321 STAINLESS STEEL INNER CORRUGATED HOSE, TYPE 304 OUTER BRAD, ASA 150# FLANGED ENDS AND MINIMUM WORKING PRESSURE OF 200 PSI.
T. PRESSURE GAUGES
A. PROVIDE AND INSTALL ALL PRESSURE GAUGES IN SUCH A MANNER AS TO BE EASILY READ FROM NORMAL OBSERVATION POSITIONS.
B. PROVIDE AN ISOLATION VALVE FOR EACH GAUGE (REFER TO VALVE SCHEDULE).
C. ALL PRESSURE GAUGES UTILIZED FOR STEAM SERVICE SHALL BE EQUIPPED WITH A COIL SYPHON CONSTRUCTED OF 316 STAINLESS STEEL OR SEAMLESS SCHEDULE 80 CARBON STEEL.
D. SELECT RANGE IN SUCH A MANNER THAT THE OPERATING PRESSURE IS AT THE MID-POINT OF THE SCALE.
E. PRESSURE GAUGES SHALL BE AS FOLLOWS:
a. DIA. SIZE: 4-1/2 INCH.
b. ACCURACY: 1/2% OF FULL SCALE, GRADE 2A, ASME B40.100.
c. STEM & CASE: TYPE 304 STAINLESS STEEL, HERMETICALLY SEALED.
d. STEM DIAMETER: 1/200 INCH.
e. WINDOW: POLYCARBONATE.
f. CONNECTION: 1/2 INCH NPT UNION.
g. PROVIDER: EVERHART/FLUID.
h. MANUFACTURER: AHSCHROTT.
i. MODEL: 50-L-42-E-2 (STEM LENGTH CODE)-(RANGE CODE).
j. ALTERNATE MANUFACTURER: TRECC.
k. ALTERNATE MODEL: 8556-(STEM LENGTH CODE)-(RANGE CODE)-SW.
U. THERMOMETERS
A. PROVIDE AND INSTALL ALL THERMOMETERS IN SUCH A MANNER AS TO BE EASILY READ FROM NORMAL OBSERVATION POSITIONS.
B. STEM LENGTH SHALL PROVIDE SUFFICIENT INSERTION TO EXCEED THIN INSULATION THICKNESS AND INTO THE FULL DEPTH OF THE THERMOWELL. THE THERMOWELL SHALL EXTEND INTO THE PIPE LINES NOT LESS THAN 50 PERCENT OF THE INSIDE PIPE DIAMETER IN WHICH INSTALLED. THERMOWELLS SHALL BE 316SS, SUPPLIED WITH TREADED STEPPED SHANK.
C. THERMOMETER SHALL BE AS FOLLOWS:
a. DIA. SIZE: 1 INCH.
b. ACCURACY: 1% OF FULL SCALE, GRADE A, ASME B40.3.
c. STEM & CASE: TYPE 304 STAINLESS STEEL, HERMETICALLY SEALED.
d. STEM DIAMETER: 1/200 INCH.
e. WINDOW: POLYCARBONATE.
f. CONNECTION: 1/2 INCH NPT UNION.
g. PROVIDER: EVERHART/FLUID.
h. MANUFACTURER: AHSCHROTT.
i. MODEL: 50-L-42-E-2 (STEM LENGTH CODE)-(RANGE CODE).
j. ALTERNATE MANUFACTURER: TRECC.
k. ALTERNATE MODEL: 8556-(STEM LENGTH CODE)-(RANGE CODE)-SW.
V. HANGERS
A. SUPPORT COMPONENTS SHALL CONFORM TO MANUFACTURER'S STANDARDIZATION SOCIETY SPECIFICATIONS SP-58.
B. PIPE HANGERS SHALL BE LOCATED NEAR OR AT CHANGES IN PIPING DIRECTION AND CONCENTRATED LOADS. ALL HANGERS SHALL BE CLEVIS TYPE AND ARE TO HAVE VERTICAL ADJUSTMENTS FOR MAINTAINING THE PITCH OF PIPING.
C. HANGER ROD SIZES SHALL BE AS FOLLOWS:
PIPE SIZE MIN. HANGER ROD DIAMETER
1-1/2 INCHES AND SMALLER 3/8 INCH
2 THROUGH 3 INCHES 1/2 INCH
4 THROUGH 5 INCHES 5/8 INCH
6 INCHES 7/8 INCH
D. HANGER SPACING SHALL BE AS FOLLOWS:
PIPE SIZE MIN. HANGER SPACING
1-1/2 INCHES AND SMALLER NOT OVER 6 FEET
2 THROUGH 6 INCHES NOT OVER 10 FEET

PIPING SPECIFICATIONS

- E. HANGERS AND SUPPORTS SHALL BE THE FOLLOWING GRINNEL NUMBERS AND ON INSULATED PIPING SHALL BE SIZED TO FIT OUTSIDE INSULATION COVERING.
1) FIG. 260 HANGER FOR INSULATED COPPER AND STEEL PIPING AND UNINSULATED STEEL PIPING
2) FIG. 191 PIPE SUPPORT WITH ADJUSTABLE PIPE STANCHION SADDLE WITH U-BOLT.
GASKETS
A. ALL GASKETS SHALL BE RING-TYPE OF 1/16" THICK, NON-ASBESTOS SHEET MATERIAL SUITABLE FOR THE TEMPERATURES AND PRESSURES OF THE SERVICE INVOLVED.
B. GASKETS SHALL NOT BE REUSED OR REPAIRED IN ANY WAY. THEY SHALL BE REPLACED IF:
1) THEY ARE DAMAGED DURING INSTALLATION.
2) IF A FITTING MUST BE DISASSEMBLED AFTER IT HAS BEEN TIGHTENED.
3) IF THERE IS ANY LEAKAGE DURING A PRESSURE TEST (IF THE FITTING ITSELF IS SCORED OR DAMAGED, IT SHALL BE REPLACED).
C. GASKET CEMENTS OR SEALERS SHALL NOT BE USED.
CLEANING AND TESTING
A. TEST ALL NEW PIPING AT 1-1/2 TIMES THE SYSTEM'S OPERATING PRESSURE WITH A MINIMUM 150# HYDROSTATIC TEST WHICH SHALL HOLD TIGHT FOR A PERIOD OF TWO (2) HOURS. ALL LEAKS SHALL BE REPAIRED WITH NEW MATERIALS AND THEN RETESTED. SUBMIT TEST RECORDS FOR REVIEW.
B. CLEAN AND FLUSH MODIFIED SECTIONS OF PIPING IN ACCORDANCE WITH RECOMMENDATIONS OF WATER TREATMENT CONTRACTOR. CLEAN AND REPLACE STAINLESS SCREENS.
C. FILL MODIFIED SECTIONS OF PIPING AND INTRODUCE WATER TREATMENT AS RECOMMENDED BY WATER TREATMENT CONTRACTOR.
IDENTIFICATION
A. PROVIDE IDENTIFICATION AND FLOW ARROWS ON ALL NEW AND EXISTING PIPING. PIPE IDENTIFICATION SHALL BE BY SETON NAMEPLATE CORPORATION OR BRADY USA, INC. AND MANUFACTURED ON PRESSURE SENSITIVE VINYL SHEETS WITH SCREEN PRINTED LETTERS. COLORING SHALL BE PER ASME COLOR CODE.
B. ALL EXISTING PIPING IN MECHANICAL ROOM SHALL BE PROVIDED WITH NEW LABELS ON OUTER JACKETING SENSITIVE VINYL SHEETS WITH SCREEN PRINTED LETTERS. COLORING SHALL BE PER ASME COLOR CODE.
C. PROVIDE DESCRIPTIVE ENGRAVED 1/16" THICK PLASTIC-LAMINATED LABEL, WITH BLACK FACE AND WHITE LETTERS ON ALL EQUIPMENT BEING ADDED OR MODIFIED AND ON ALL NEW CIRCUIT BREAKERS.
D. LABELS SHALL BE PUNCHED AND ATTACHED TO EQUIPMENT WITH MECHANICAL FASTENERS.
E. VALVE TAGS
A. PROVIDE FOR EACH VALVE A 2" DIAMETER BRASS VALVE TAG ATTACHED TO THE VALVE WITH A BRASS HOOK AND JACK CHAIN. IDENTIFY EACH VALVE AND ADD SAME TO THE EXISTING VALVE TAGS AND CHAINS OR PROVIDE A NEW VALVE CHART WITH ALL VALVE DATA (VALVE NUMBER, SERVICE, SIZE, LOCATION).
PIPING MATERIALS SCHEDULE
SYSTEM SIZE RANGE PIPING SLOPE
HEATING HOT WATER PIPING UP TO 2" COPPER 1" IN 50'
HEATING HOT WATER PIPING 2" AND LARGER SCHEDULE 40 STEEL 1" IN 50'
INSULATION SPECIFICATIONS
1. GENERAL
REFER TO THE INSULATION SCHEDULE FOR INSULATION THICKNESS AND TYPE TO BE PROVIDED FOR SPECIFIC SYSTEMS AND LOCATIONS.
2. FIBERGLASS DUCT WRAP INSULATION
A. INSULATION SHALL HAVE A DENSITY OF POUNDS PER CUBIC FEET (PCF) PER PARAGRAPH 3 BELOW. INSULATION SHALL COMPLY WITH ASTM C553 TYPE II AND ASTM C512 TYPES 1A AND 1B.
B. INSULATION SHALL BE MANUFACTURED FROM INORGANIC GLASS FIBERS BONDED TOGETHER WITH THERMOSETTING RESIN. INSULATION SHALL HAVE A MEAN THERMAL CONDUCTIVITY OF 0.025 W/MHRS-SQFT-F AT A MEAN TEMPERATURE OF 450 DEGREES F. AND FACED INSULATION SHALL HAVE A MAXIMUM SYSTEM OPERATING TEMPERATURE OF 150 DEGREES F.
C. INSULATION SHALL BE PROVIDED WITH A PAINTABLE ALL PURPOSE (AP) FACING THAT SHALL BE A WHITE KRAFT PAPER BONDED TO ALUMINUM FOL REINFORCED WITH FIBERGLASS YARN. THE KRAFT PAPER SHALL BE LAMINATED WITH A FIRE RESISTANT ADHESIVE TO MINIMIZE CORROSION OF THE FOL.
D. INSULATION SHALL HAVE A THERMAL CONDUCTIVITY (K) OF 0.27 BTU PER INCH PER HOUR PER SQUARE FOOT AT 75 DEGREES F. MEAN TEMPERATURE PER ASTM C518.
3. FIBERGLASS BOARD INSULATION
A. PROVIDE 800 SERIES SPIN-GLAS FIBERGLASS BOARD INSULATION WITH AS INDICATED SURFACE BOARD SHALL HAVE A DENSITY OF POUNDS PER CUBIC FEET (PCF) PER PARAGRAPH 3 BELOW. INSULATION SHALL COMPLY WITH ASTM C553 TYPE II AND ASTM C512 TYPES 1A AND 1B.
B. INSULATION SHALL BE MANUFACTURED FROM INORGANIC GLASS FIBERS BONDED TOGETHER WITH THERMOSETTING RESIN. INSULATION SHALL HAVE A MEAN THERMAL CONDUCTIVITY OF 0.025 W/MHRS-SQFT-F AT A MEAN TEMPERATURE OF 450 DEGREES F. AND FACED INSULATION SHALL HAVE A MAXIMUM SYSTEM OPERATING TEMPERATURE OF 150 DEGREES F.
C. INSULATION SHALL BE PROVIDED WITH A PAINTABLE ALL PURPOSE (AP) FACING THAT SHALL BE A WHITE KRAFT PAPER BONDED TO ALUMINUM FOL REINFORCED WITH FIBERGLASS YARN. THE KRAFT PAPER SHALL BE LAMINATED WITH A FIRE RESISTANT ADHESIVE TO MINIMIZE CORROSION OF THE FOL.
D. INSULATION SHALL HAVE A THERMAL CONDUCTIVITY (K) OF 0.22 BTU PER INCH PER HOUR PER SQUARE FOOT AT 75 DEGREES F. MEAN TEMPERATURE PER ASTM C518.
4. DUCTWORK JACKETING (WHERE SCHEDULED)
A. DUCTWORK SHALL BE JACKETED WITH VENTURLOK 1577CW OR EQUAL. JACKETING CHARACTERISTICS INCLUDE ZERO PERMEABILITY AND UV RESISTANT.
B. INSTALL JACKETING WITH LONGITUDINAL SEAMS ON SIDES AND BOTTOM. LONGITUDINAL SEAMS ON TOP OF DUCTWORK IS NOT PERMITTED.
C. INSTALL JACKETING IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS.
5. FIBERGLASS PIPING INSULATION
A. FIBERGLASS PIPING SHALL CONSIST OF 1LB. DENSITY FIBERGLASS INSULATION HAVING AN OUTER JACKET OF KRAFT PAPER BONDED TO ALUMINUM FOL REINFORCED WITH FIBERGLASS YARN. THE LONGITUDINAL SEAMS OF THE JACKET SHALL OVERLAP AND BE SEALED USING THE FACTORY APPLIED PRESSURE SENSITIVE ADHESIVE. STAPLES ARE PROHIBITED. INSULATION THICKNESS SHALL NOT BE LESS THAN THOSE RECOMMENDED IN 2008 INTERNATIONAL ENERGY CONSERVATION CODE FOR THE INTENDED SERVICE OF THE ADJOINING PIPING. FOL REINFORCED FITTINGS AND CORNERS ARE REQUIRED.
B. FITTINGS REQUIRING SERVICE/MAINTENANCE ACCESS (I.E. UNIONS, SHUT-OFF VALVES, CHECK VALVES, DRAINING VALVES, ETC.) SHALL BE INSULATED WITH REMOVABLE COVERS WHICH USE STRAPS AND BUCKLES TO SECURE THE COVER IN PLACE. PROVIDE THE INTERFACE BETWEEN THE REMOVABLE COVER AND THE ADJACENT PIPING INSULATION ASSURE A TIGHT INTERFACE, WHICH PREVENTS HEAT LOSS AND THE FORMATION OF CONDENSATION. COVERS SHALL CONSIST OF INNER AND OUTER WALLS OF 304 SS 0.11" THICK MESH, NYLON COATED 204SS 0.15" THREADED SEAMS, 304SS 3/8" THICK X 1/2" BUCKLES, PTFE/FTELON BELTING AND 304SS 1D TAGS.
C. ALL INSULATION PROVIDE SHALL CONFORM TO ALL PERTINENT CODES INCLUDING ASME E-84, UL 73 AND NFPA 285, AND SHALL NOT EXCEED A FLAME SPREAD OF 25, FUEL CONTRIBUTED 50 AND SMOKE DEVELOPED 50.
E. PROVIDE AN 18LB. DENSITY MOLDED FIBERGLASS BLOCK, 1/2" MIN X 6" LONG, AND SHEETMETAL SADDLE AT EACH PIPE SUPPORT AND/OR HANGER POINT.
HVAC THERMAL INSULATION SCHEDULE
DESCRIPTION INSULATION TYPE THICKNESS COVERING/JACKET HEAT TRACE
HEATING HOT WATER PIPING RIGID FIBERGLASS JOHNS MANVILLE MICROLOK 2" ASSI W/PCV FITTING COVERS NO
MAKE-UP WATER PIPING RIGID FIBERGLASS JOHNS MANVILLE MICROLOK 1 1/2" ASSI W/PCV FITTING COVERS NO
EAST CHILLER PLANT
REV 0 ISSUED FOR BID 01/10/23
DESCRIPTION DATE
PENNSYLVANIA CONVENTION CENTER AUTHORITY
ONE CONVENTION CENTER PLACE
1101 ARCH STREET
PHILADELPHIA, PENNSYLVANIA 19107
PCCA EAST PLANT BOILERS
CONTROL PANEL & BLEND PUMP UPGRADES
MECHANICAL SPECIFICATIONS
DIMITRI J. VERVERELLI, INC.
CONSULTING ENGINEERS
PHILADELPHIA, PENNSYLVANIA
DRAWN BY: JRL SCALE: AS NOTED DWG. NO.
CHECKED BY: JAV PREP. NO: 2206 M-2.00